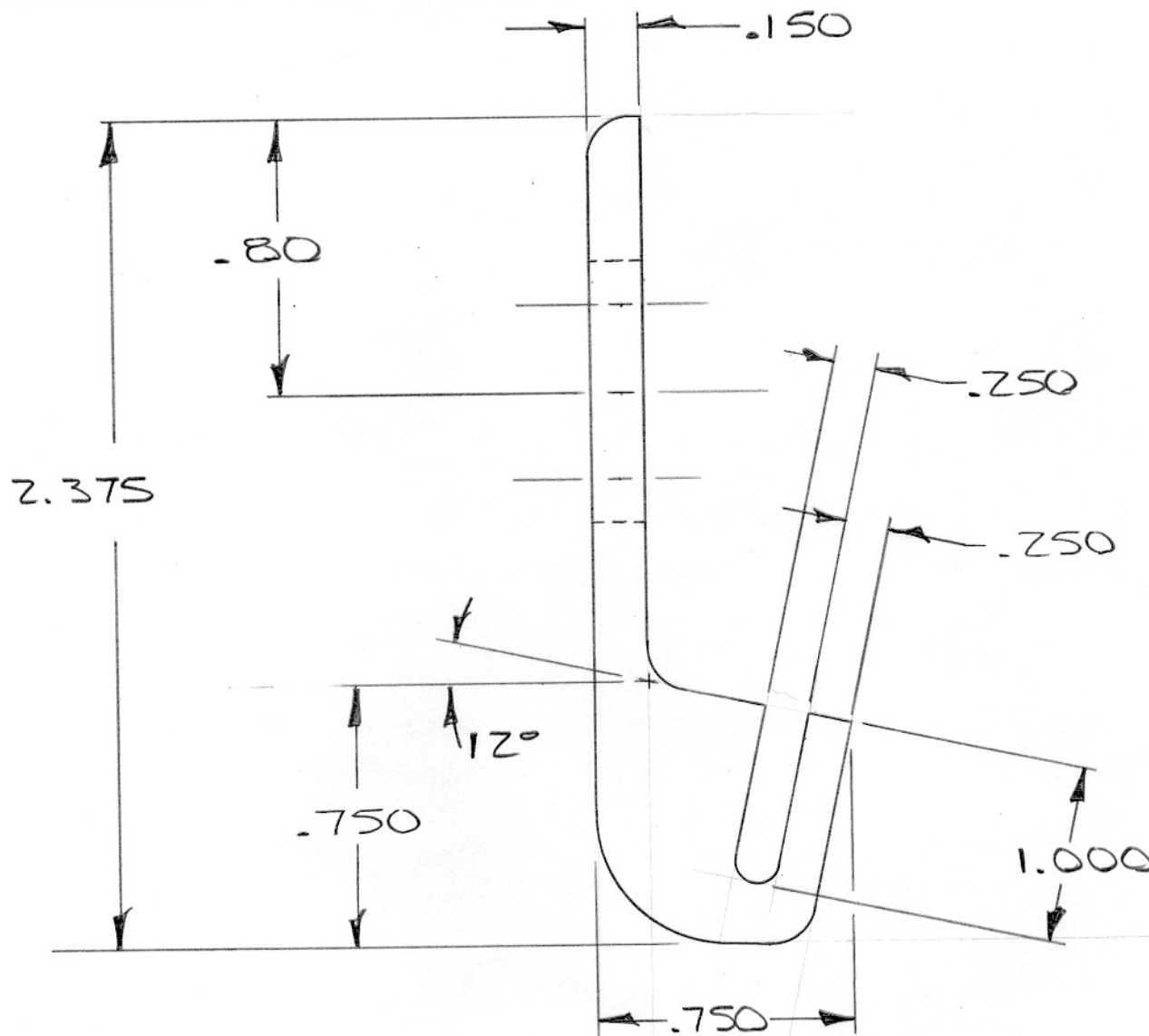


REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
DRAWN			BASIC CODE		CONTRACT NO.		DART AERO ACCESSORIES INC. CANADA		
APPROVED			DIA. DASH NO. N=HEAD NEAR SIDE F=HEAD FAR SIDE		DRAWN BY: BRADY 12/12		DART AERO ACCESSORIES INC. VANCOUVER		
	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		LENGTH DASH NO. W=SPOTWELD		DESIGN		TITLE: DOOR SLIDER		
	GENERAL		BASIC CODES		STRESS		CODE		
	LIMITS		B.J=M520470AD BB=M520426AD		CHECKED		DWG NO. D2041		
	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 / 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER INCH: S: 7742 5. HOLES PER AND 10387		1. TOLERANCES — .XX ± .030 2. ANGLES .XX ± .010 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL MAX CENTRE LINES .005		CLIENT		SCALE: NTS SHT 1 OF 2		
REPORT ALL DISCREPANCIES — DO NOT SCALE									

D2041

A



SECTION **AA**
(FROM SH'T 1)

D2041

A

REVISION		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC./VENDOR	
DRAWN				BASIC CODE		CONTRACT NO.		DATE		DART		DART AERO ACCESSORIES INC.		VANCOUVER CANADA	
APPROVED				D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK		LENGTH DASH NO. W=SPOTWELD		DRAWN BRADLEY		92/1/2					
DESCRIPTION OF CHANGE		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES				DESIGN				TITLE		DOOR SLIDER	
		GENERAL		LIMITS		BJ=MS20470AD BB=MS20426AD		STRESS				CODE		DWG NO. D2041	
		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125/4 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER INCH 5 - 7742 5. HOLES PER AND 10087		1. TOLERANCES — .XX ± .030 XXX ± .010 2. ANGLES 2 90° 3. PARALLELISM 1 .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005				CHECKED				SCALE		2:1	
		REPORT ALL DISCREPANCIES — DO NOT SCALE						CLIENT				SHT		2 OF 2	

↑

2

1